

# AMENDMENT TRANSMITTAL LETTER (Large Entity)

Applicant(s): Corus Staal BV

Docket No.

APV31511

Serial No.

09/914,645

Filing Date

August 31, 2001

SEP 24 2001 Examiner

Group Art Unit

Invention:

PROCESS FOR THE WALL IRONING OF A PRODUCT IN SHEET FORM AND A WALL IRONING TOOL

## TO THE ASSISTANT COMMISSIONER FOR PATENTS:

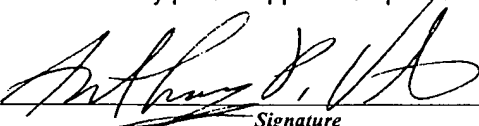
Transmitted herewith is an amendment in the above-identified application.

The fee has been calculated and is transmitted as shown below.

### CLAIMS AS AMENDED

	CLAIMS REMAINING AFTER AMENDMENT	HIGHEST # PREV. PAID FOR	NUMBER EXTRA CLAIMS PRESENT	RATE	ADDITIONAL FEE
TOTAL CLAIMS	26 -	26 =	0 x	\$18.00	\$0.00
INDEP. CLAIMS	3 -	3 =	0 x	\$80.00	\$0.00
Multiple Dependent Claims (check if applicable) <input type="checkbox"/>					\$0.00
TOTAL ADDITIONAL FEE FOR THIS AMENDMENT					\$0.00

- ☒ No additional fee is required for amendment.
- ☐ Please charge Deposit Account No. \_\_\_\_\_ in the amount of \_\_\_\_\_  
A duplicate copy of this sheet is enclosed.
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- ☒ The Commissioner is hereby authorized to charge payment of the following fees associated with this communication or credit any overpayment to Deposit Account No. \_\_\_\_\_  
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- ☒ Any additional filing fees required under 37 C.F.R. 1.16.
- ☐ Any patent application processing fees under 37 CFR 1.17.

  
Signature

Dated: Sept. 24, 2001

Anthony P. Venturino  
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I certify that this document and fee is being deposited on \_\_\_\_\_ with the U.S. Postal Service as first class mail under 37 C.F.R. 1.8 and is addressed to the Assistant Commissioner for Patents, Washington, D.C. 20231.

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Rec'd PTO 24 SEP 2001

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Application of

VAN DER AA et al

Serial No.: 09/914,645

International Filing Date: 2 March 2000



For: PROCESS FOR WALL IRONING OF A PRODUCT IN SHEET  
FORM AND A WALL IRONING TOOL

**SECOND PRELIMINARY AMENDMENT**

Honorable Commissioner of Patents and Trademarks  
Washington, D.C. 20231

Sir:

As a supplement to the Preliminary Amendment filed August 31, 2001, Applicant presents a clean set of the claims as amended by that Preliminary Amendment.

**IN THE CLAIMS**

Please amend the claims to read as follows. Applicant presents this clean set of the claims as amended by the Preliminary Amendment filed August 31, 2001, plus a further amendment to Claim 20. A marked up Claim 20 showing the additional amendment is attached (Attachment A).

1. (Amended) Process for the wall ironing of a product in sheet form, which is formed from a metal sheet coated on at least one side with a layer of plastic, comprising

moving the product with a plastic coating layer in a direction of movement along a forming surface of a wall-ironing tool during the wall ironing, the forming surface being at an entry angle with respect to the direction of movement of the product,

wherein the entry angle varies over the length of the forming surface, in the direction of movement of the product past the forming surface, this entry angle being smaller in a starting zone of the forming surface than in the subsequent zone thereof.

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